

# 3760 Exploded View & Parts List



Figure 103

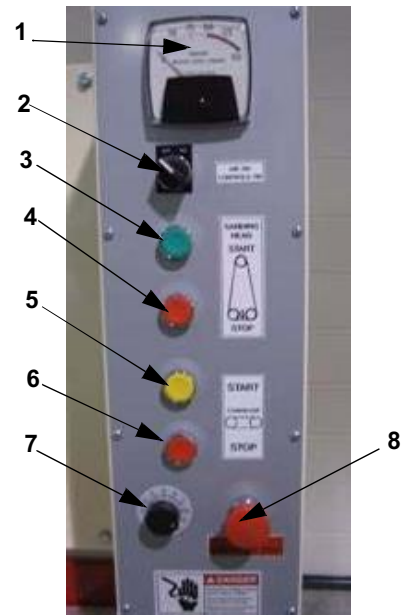


Figure 105

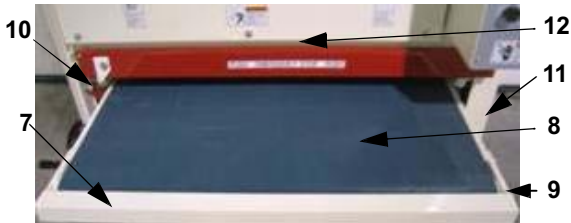


Figure 104



Figure 106

Key	Part Number	Description
1.	WB502	Front Upper Panel
2.	WB505	Front Lower Panel
3.	WB534	Control Panel
4.	WB518	E-Stop Bar
	WB513	Height Indicator
5.	WB140	Pressure Gauge
6.	WB15	Air Regulator
7.	WB511	Front Table Guard
8.	WB36	Gummy Belt
9.	WB83	Front Table Roller
10.	WB531	Table Height Indicator: Ruler Indicator 8 1/2" Ruler
11.	WB507	Table
12.	WB75	E-Stop Spring (Behind Bar)
13.	WB105E	(2) Flow Control Valves (Air Adjustments Valves)

Key	Part Number	Description
1.	WB67	Load Meter
2.	WB93	On/Off Air Switch
	WB78	On/Off Legend
3.	WB90	Push Button Knob, Green
4.	WB91	Push Button Knob, Red
5.	WB92	Push Button Knob, Yellow
6.	WB91	Push Button Knob, Red
7.	WB13	Conveyor Feed Rate Adjustment Switch (See DC Switch Board)
8.	WB94	Red Mushroom E-Stop
9.	WB508	Dust Chute
10.	WB506	Top Panel
11.	WB105	Quick Air Connect, Male
12.		Clamp (Main Power) Supply Entry

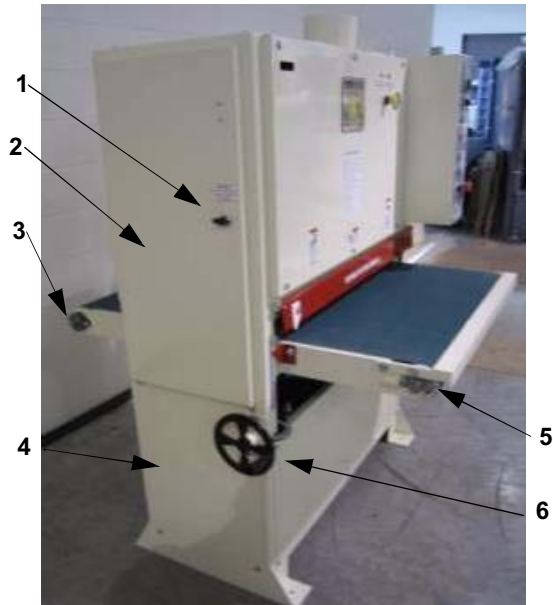


Figure 107

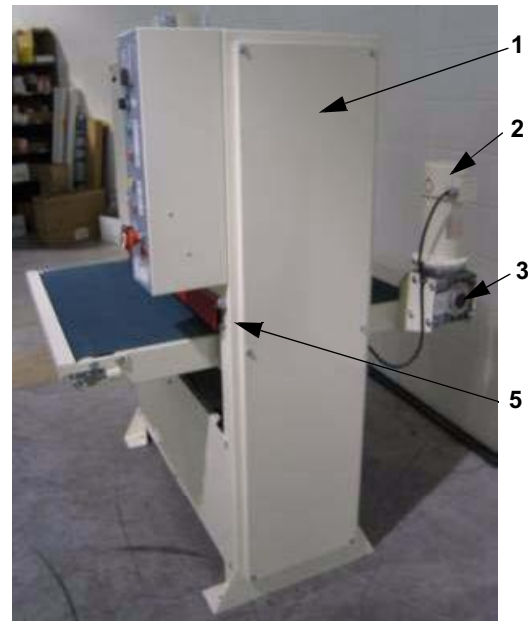


Figure 108

Key	Part Number	Description
1.	WB542	Door Handle
2.	WB501	Left Side Door Panel
3.	WB85 WB40	Rear Table Roller (2) Rear Roller Bearing (Both Sides)
4.	WB504	Lower Left Side Panel
5.		Table Tension Bolt (7/16 - 14 x 4, grade 5)
6.	WB516 WB544 WB10 WB109 WB54	Table Lift Handle: Handle Support Plate Handle Grip Wheel Handle (2) Bushings Handle Bevel Gear

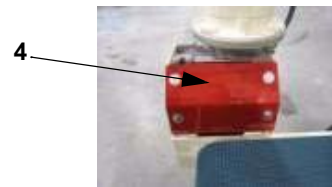


Figure 109

Key	Part Number	Description
1.	WB500	Right Side Panel
2.	WB60	DC Motor
3.	WB61 WB56 WB51 WB539	Reducer Conveyor Gear (21 tooth) Roller Gear (12 tooth) Conveyor Chain
4.	WB536	Reducer Guard
5.	WB69	E-Stop Switch

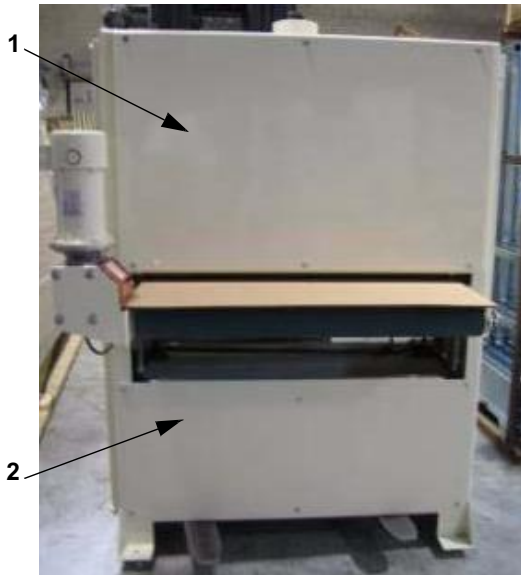


Figure 110

Key	Part Number	Description
1.	WB503	Rear Top Panel
2.	WB505	Rear, Lower Panel

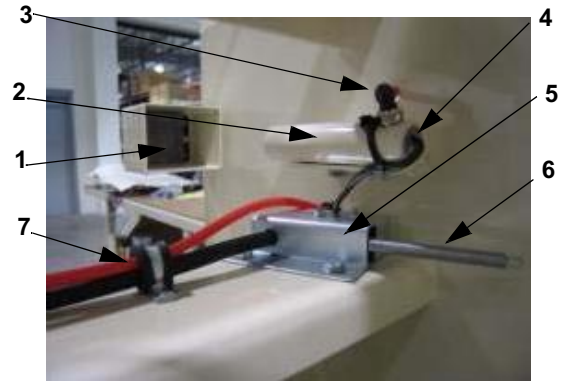


Figure 111

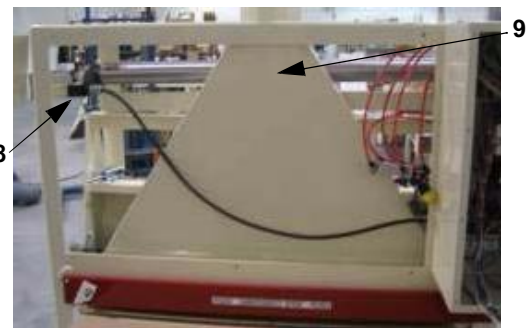


Figure 112

Key	Part Number	Description
1.	WB543	Photo Eye Reflector
2.	WB537	Photo Eye Holder
3.	WB105C	1/4 x 1/4 NPT, 90
4.	WB14	Photo Eye
5.	WB68	Limit Switch (right)
	WB115-RH	Limit Switch Cover RH
6.	WB76	Limit Switch Spring
7.	WB519	Wire Strap
8.	WB710	Door Safety Switch
		Door Switch Bracket
9.	WB508	Dust Chute



Figure 113



Figure 115

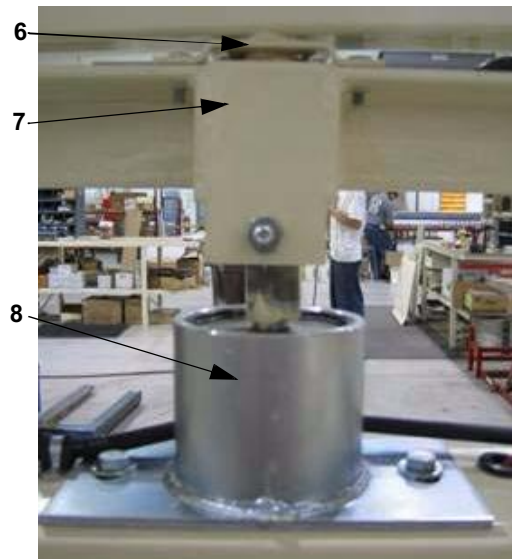


Figure 114



Figure 116

Key	Part Number	Description
1.	WB43	Right Contact Roller Bearing
2.	WB80	Contact Roller
	WB522	Contact Roller Kit
3.	WB137	Front, Right Pinch Roller Bracket
4.	WB81	Front Pinch Roller
5.	WB137	Front, Left Pinch Roller Bracket

Key	Part Number	Description
1.	WB82	Swing Arm Roller
2.	WB44	Left Swing Arm Bearing
3.	WB521	Swing Arm
4.	WB68	Left Limit Switch:
	WB115LH	Limit Switch
	WB76	Left Limit Switch Bracket
		Limit Switch Spring
5.	WB530	Platen Holder
6.	WB535	Swing Arm Bushing Bracket
7.	WB23	Swing Arm Bushing
8.	WB200	Tension Piston
9.	WB525	Front, Left Jackscrew Cap
10.	WB524	Front, Right Jackscrew Cap

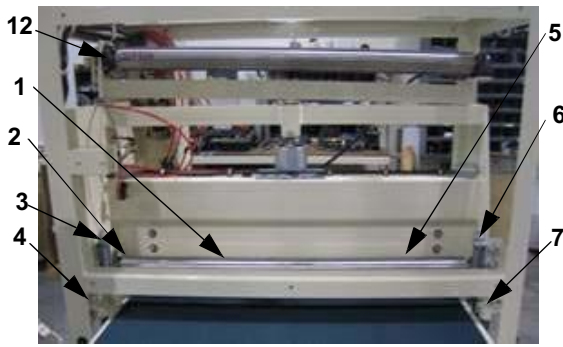


Figure 117

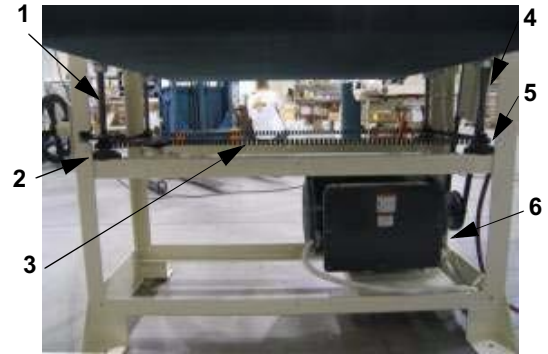


Figure 119



Figure 118

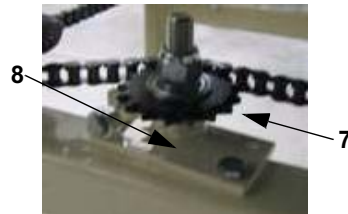


Figure 120

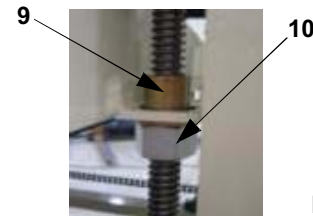


Figure 121

Key	Part Number	Description
1.	WB84	Idler Bottom Roller
2.	WB41	(2) Contact Roller Bearings (Both Sides)
3.	WB137	Rear, Right Pinch Roller Bracket
4.	WB253	Rear, Right Jackscrew Cap
5.	WB81	Pinch Roller (Not Shown in Photo)
6.	WB137	Rear, Left Pinch Roller Bracket
7.	WB517	Rear, Left Jackscrew Cap
8.	WB515	Rear, Right Jackscrew
9.	WB41	Rear, Right Jackscrew Bearing
10.	WB515	Rear, Left Jackscrew
11.	WB41	Rear, Left Jackscrew Bearing
12.	WB41	Right Swing Arm Bearing

Key	Part Number	Description
1.	WB515	Front, Left Jackscrew W/ 30 Tooth Bevel Gear
2.	WB53	DC Front, Left Jackscrew Bearing
3.	WB538 PS862	Table Chain Master Link
4.	WB515	Front, Right Jackscrew
5.	WB41	Front, Right Jackscrew Bearing
6.	WB62 WB64	10 HP Motor - 10 HP 15 HP Motor - 15 HP
7.	WB52	Idler Gear
8.	WB629	Chain Adjustment Bracket
9.	WB22	(4) Jackscrew Nut Bushing
10.	WB118	(4) Jackscrew Nut

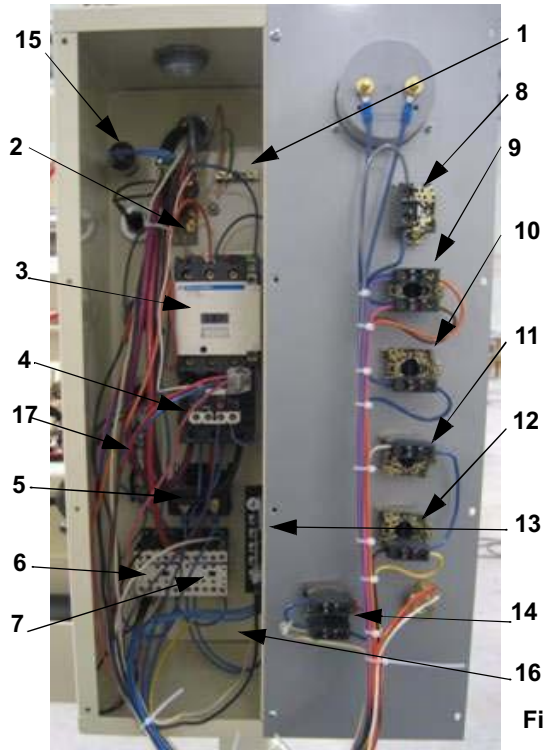


Figure 122



Figure 123

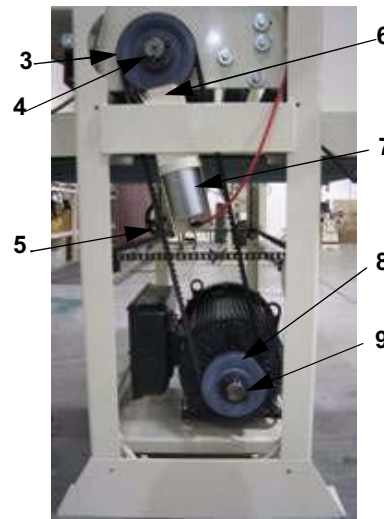


Figure 124

Key	Part Number	Description
1.	WB540	Ground Bar
2.		Neutral and Hot Bar
3.	WB17	Main Contact
4.	WB19	Thermal Overload - 15 HP
5.	WB98	Current Transformer
6.	WB11	Brake Contact
7.	WB11	Table Contact
8.	WB77	N/O Contact Block/Bracket
9.	WB77 WB111	N/O Contact Block/Bracket N/C Contact Block Only
10.	WB95	N/C Contact Block/Bracket
11.	WB77	N/O Contact Block Bracket
12.	WB95	N/C Contact Block Bracket
13.	WB13	DC Drive Variable Speed Controller
14.	WB95 WB96	N/C Contact Block Bracket N/O Contact Block Only
15.	WB18	Low Air
16.	WB652	Inside Electrical Panel
17.	WB557 WB556	Fuse Fuse Holder

Key	Part Number	Description
1.	WB74	(3) Swing Arm Springs
2.	WB202	Swing Arm Piston
3.	WB57 WB104	Roller Pulley - 10 HP Roller Pulley - 15 HP
4.	WB46 WB107	Roller Bushing - 10 HP Roller Bushing - 15 HP
5.	WB50 WB134	Belt - 10 HP (2) Belts - 15 HP
6.	WB541	Brake Block, Wood
7.	WB201	Brake Piston
8.	WB47 WB103	Motor Pulley - 10 HP Motor Pulley - 15 HP
9.	WB46 WB108	Motor Bushing - 10 HP Motor Bushing - 15 HP

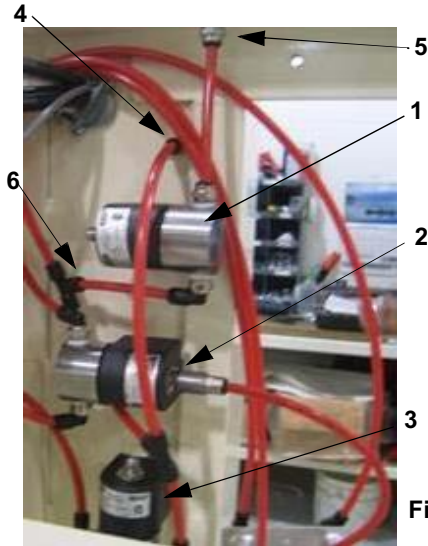


Figure 125

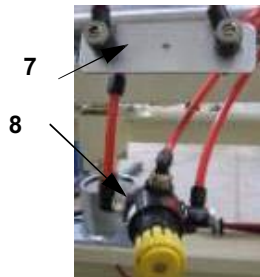


Figure 126

Key	Part Number	Description
1.	WB12 WB105A WB105C	#1 Solenoid: Solenoid 1/4 x 1/4 NPT, Strait 1/4 x 1/4 NPT, 90
2.	WB12 WB105C WB105B	#2 Solenoid: Solenoid (2) 1/4 x 1/4 NPT, 90 Threaded Collar 1/4 x 1/8 NPT, Strait
3.	WB12 WB105	#3 Solenoid: Solenoid (2) 1/4 x 1/4 NPT, 90
4.	PS516R	1/4" Red Poly Tubing (Air Hose)
5.	WB105B	1/4 x 1/8 NPT, Strait
6.	WB105D	(2) 1/4 Tube Tee
7.	WB710 WB105E WB105F	Air Adjustment Bracket (2) 1/4 x 1/8 Flow Control (2) 1/4 x 1/8 NPT, 90
8.	WB15 WB105C WB105F WB105E	Air Regulator 1/4 x 1/4 NPT, 90 1/4 x 1/8 NPT, 90 1/4 x 1/8 Flow Control

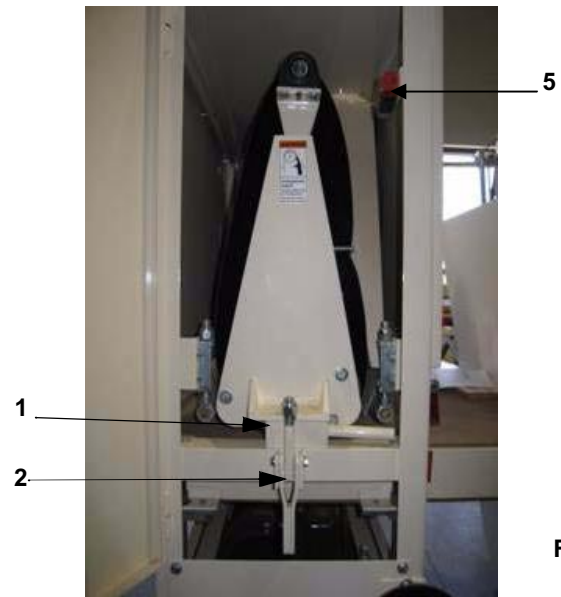


Figure 127



Figure 128

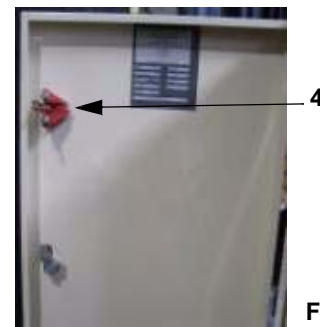


Figure 129

Key	Part Number	Description
1.	WB533	Belt Spacer Block
2.	WB637	Clamping Handle
3.	WB512 WB509 WB33 WB30	Platen Complete Platen, galvanized 1005 Pressed White Felt Platen Graphite
4.	WB139	Flexible Door Key Safety Switch
5.	WB138	Safety Switch