“Our Safety Speed Saw, as far as I’m concerned, is the best saw and easiest to use on the market today. It is safe to use and very reasonably priced.”
Jeremy Kaul, Redline Graphics, Bismarck, ND

WWW.SAFETYSPEED.COM
(800) 772-2327
Safety Speed Manufacturing strives to provide customers with equipment that improves productivity, quality, safety and bottom line profitability. Since 1958, our company has produced over 65,000 woodworking machines that have been placed into a variety of industries worldwide.

**Features and Benefits**

**Vertical Positioning for Panels**
One person easily handles full-sized sheets accurately and safely.

**Positioning of Saw Blade**
No casual operator contact; much safer than alternative panel cutting methods. Cuts both vertical and horizontal.

**Low Maintenance Bearing & Guide System**
Precise straight, square and accurate cuts.

**Heavy-Duty Router**
3 ¼ Hp heavy-duty router on SR5U

**Industrial-Duty Motors**
Powerful enough for tough cutting applications

**Dust Port**
Allows for easy connection to a dust collection system

**Material Rollers**
Utilizes ¾” diameter bearings for consistent accuracy and ease of loading and unloading

**Digital Readout**
Ask about our digital readout, that attaches to the QUICK STOP™

**Rugged Construction**
One-piece steel welded frame. One-piece welded guide tube carriage for consistent accuracy

**Simple Controls**
Easy operation for all environments

**Built-in Rulers**
Quick and easy precision cuts – no need to use pencil marks

**Vertical Panel Saw Accessories**
1. Dust Kit
2. MID-WAY FENCE™
3. QUICK STOP™ (5 ft.)
4. Ask about the digital readout attachment
5. Stop Bar
6. Extensions (pair)
7. Wheels (pair)
8. Hold Down Bar
9. Dust Collector
10. Fixed Stand (behind frame)
11. Laser Guide

*See page 11 & 12 to review our NEW automated stop systems.*
Safety Speed products process the common materials listed above plus a variety of other specialty panel products including various composites.

**APPLICATIONS**

Our machines give operators the ability to effectively process a wide variety of material while only requiring one person to operate the machine saving valuable time, material and money. Below are a few industries that use our machines to process panels.

- Signmakers www.signsaw.com
- Cabinet Shops
- Crating and Box Making
- Lumber Yards and Home Centers
- Plastic Processors
- ACM Fabricators
- Store Fixture Builders
- Other Industrial Applications
**C4/C5**

“Our shop space is small. With the addition of our Safety Speed C4 Panel Saw, we now have large shop production.”

— Curt Abrecht, Closet Pros, Allenwood, NJ

The C4 and C5 models are designed for customers who have limited floor space or require transporting the saw to the work site. Both models pack the same features as the full-sized models into a portable 5’ frame. The C4 is ideal for cutting 4’ x 8’ sheets while the C5 can cut sheets 64” wide making rips and cross cuts safe and simple.

2” depth of cut available upon request

### STANDARD EQUIPMENT
- 3¾ Hp, 15 amp industrial duty saw motor.
- Zinc plated 1¾” steel guide tubes.
- 4 Nylatron roller bearing systems.
- Adjustable vertical and horizontal rulers.
- Quick change from vertical to horizontal cutting.
- Thin material pressure guard.
- Injection-molded plastic material rollers.
- Spring loaded counter balance system.
- Integrated dust collection bonnet.
- Extended warranty.
- TÜV certified to UL/CSA standards.

### SPECIFICATIONS

<table>
<thead>
<tr>
<th></th>
<th>C4</th>
<th>C5</th>
</tr>
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<tbody>
<tr>
<td>Max. Crosscut</td>
<td>50”/1270mm</td>
<td>64”/1625mm</td>
</tr>
<tr>
<td>Max. Rip Cut</td>
<td>96”/2450mm</td>
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<tr>
<td>Max. Cut Thickness</td>
<td>1¾”/45mm</td>
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<tr>
<td>Cut Accuracy, Straight and Square</td>
<td>1/32“/.8mm</td>
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<tr>
<td>Saw Blade Diameter</td>
<td>8”/210mm</td>
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<tr>
<td>Motor</td>
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<td>197 lbs/89 kg</td>
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**Optional Equipment:** See page 7 for accessories and page 8 for accessory packages. Some options shown on machine above.
The popular H-Series saws are ideally suited for customers looking for a full sized vertical panel saw at a very affordable price. These saws are available in three crosscutting heights, 50", 64" and 74" while delivering an accuracy of 1/32" straight and square. With 3¼ Hp industrial motors, these versatile saws are used in a variety of panel cutting operations.

**STANDARD EQUIPMENT**
- 3½ Hp, 15 amp industrial duty saw motor.
- Zinc plated 1⅜ steel guide tubes.
- 4 Nylatron roller bearing systems.
- Adjustable vertical and horizontal rulers.
- Quick change from vertical to horizontal cutting.
- Thin material pressure guard.
- Injection-molded plastic material rollers.
- Spring loaded counterbalance system.
- Integrated dust collection bonnet.
- Extended warranty.
- TUV certified to UL/CSA standards.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th></th>
<th>H4</th>
<th>H5</th>
<th>H6</th>
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<tbody>
<tr>
<td>Max. Crosscut</td>
<td>50&quot;/1270mm</td>
<td>64&quot;/1625mm</td>
<td>74&quot;/1850mm</td>
</tr>
<tr>
<td>Max. Rip Cut</td>
<td>Unlimited</td>
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<tr>
<td>Max. Cut Thickness</td>
<td>1⅜&quot;/45mm</td>
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<tr>
<td>Cut Accuracy, Straight and Square</td>
<td>1/32&quot;/.8mm</td>
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<tr>
<td>Saw Blade Diameter</td>
<td>8&quot;/210mm</td>
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<tr>
<td>Motor</td>
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<tr>
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<td>Shipping Weight</td>
<td>297 lbs/ 318 lbs/ 487 lbs/ 135 kg 144 kg 220 kg</td>
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Optional Equipment: See page 7 for accessories and page 8 for accessory packages. Some options shown on machine above.
For customers looking for more power and accuracy, the 6400 or 6800 is your answer. Featuring heavy duty worm drive motors, additional steel frame supports, aluminum wheels and double bearings, these machines will deliver an accuracy of 1/64". The 6400 can handle 64" wide sheets while the 6800 can cut sheets up to 74" without blinking an eye.

**STANDARD EQUIPMENT**
- 3 Hp worm driven heavy-duty saw motor.
- 10 ft. welded steel frame.
- Chrome-plated 1 3/4" guide tubes.
- 8 Nylatron roller bearing systems.
- Adjustable vertical and horizontal rulers.
- Quick change from vertical to horizontal cutting.
- Thin material pressure guard.
- Solid aluminum material rollers.
- Enclosed counterweight system.
- Integrated dust collection bonnet.
- Extended warranty.
- TUV certified to UL/CSA standards.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th></th>
<th>6400</th>
<th>6800</th>
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<tbody>
<tr>
<td>Crosscut</td>
<td>64&quot;/1625mm</td>
<td>74&quot;/1850mm</td>
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<tr>
<td>Max. Rip Cut</td>
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<tr>
<td>Max. Cut Thickness</td>
<td>1 3/4&quot;/45mm</td>
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<tr>
<td>Cut Accuracy, Straight and Square</td>
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<td>Motor</td>
<td>120V, 13 amp (220V available)</td>
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<tr>
<td>Frame Length</td>
<td>10'3050mm</td>
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<td>Shipping Weight</td>
<td>517 lbs/234 kg</td>
<td>587 lbs/266 kg</td>
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**Optional Equipment:** See page 7 for accessories and page 8 for accessory packages. Some options shown on machine above.
**Laser Guide:** The laser guide with an on-demand switch projects an easy-to-follow line on the work piece for precise cuts. The unit has an adjustable focus and uses two AA batteries.

**QUICK STOP™ Gauge:** Promotes easily adjustable repeat cutting. Using an 8’ long heavy extrusion with an embedded scale and an adjustable machined aluminum stop block, the QUARTER STOP™ gauge provides an easy-to-use method of making repeat cuts at any length. Ask about our Digital Readouts for vertical cuts.

**Hold Down Bar:** The Hold Down Bar keeps thin and flexible materials firmly against the machine frame for accurate, easy and safe cutting. The Hold Down Bar features spring steel fingers with non-marring rollers to reduce vibration and flex while cutting thin materials.

**MID-WAY FENCE™:** Brings your small panel work to waist height. Reduce back fatigue while cutting quantities of small panels on your machine. The MID-WAY FENCE™ system uses removable fence supports on both the left and right of the machine center. Included is a stop block riding over recessed gauges for setting stops for repeat cuts.

**Stop Bar Gauge:** The Stop Bar is a multiple stop system for production shops. Its 8’ length has an imbedded gauge with adjustable, flip down stops for cutting of up to 8 standard lengths.

**Wheels:** Allow the machine to be moved easily when in the completely upright position. When the machine is resting on either stand, wheels are disengaged and the machine will not move independently.

**Fixed Stand:** The Fixed Stand allows the machine to free stand anywhere in your shop. The tripod design minimizes the effects of the most uneven shop floor while holding your machine at the optimum angle for stable material handling and cutting.

**Dust Collection System:** The Dust Collection options allow you to efficiently remove most airborne dust particles and maintain a safer, cleaner working environment. Choose a dust kit to connect your machine to an existing collector, or purchase a heavy duty industrial vacuum to complete your system.

**High Quality Saw Blades:** We offer a wide range of high quality Saw Blades for various applications. These blades are carefully selected for optimal performance while cutting a variety of materials from plywood, plastics, composite panels and aluminum.

**Extensions:** Come as a pair and add 22” to each side of the material handling roller fence allowing for easy processing of larger panels. Extensions enable full-sized machines to easily cut panels larger than 10’ in length, quickly, accurately and safely with just a single operator.

**Folding Portable Stand:** The Folding Stand allows the machine’s frame to free stand independent in or outside of your shop. It folds to the back of the machine’s frame for easy storage and transport while allowing you to set up the machine at a work site or any location. (C4/C5 Only.)

www.safetyspeed.com • 800-772-2327
CUSTOMIZED TO MAXIMIZE THE BENEFITS FOR BUILDING COMPONENT SHOPS.
- QUICK STOP™ Gauge 5 ft./1.52m
- Saw blade 840ATB for general purpose
- Fixed stand/folding stand with C-Series
- Wheels

PACKAGING CODE: BRONZE

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<th>Retail Price</th>
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<tr>
<td>BRONZE</td>
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<td>$130</td>
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SILVER
SAVE OVER $250

CUSTOMIZED TO MAXIMIZE THE BENEFITS FOR CRATING AND PACKAGING SHOPS.
- QUICK STOP™ Gauge 8 ft./2.44m
- Dust collection kit (vacuum additional)
- Saw blade 860ATB for fine wood
- Fixed stand/folding stand with C-Series
- Wheels

PACKAGING CODE: SILVER

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<tr>
<td>SILVER</td>
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GOLD
SAVE OVER $350

CUSTOMIZED TO MAXIMIZE THE BENEFITS FOR CABINETRY AND FURNITURE SHOPS.
- MID-WAY FENCE™
- QUICK STOP™ Gauge 8 ft./2.44m
- Saw blade 864NRATB for melamine, veneer and laminates
- Fixed stand/folding stand with C-Series
- Wheels

PACKAGING CODE: GOLD

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<tr>
<th></th>
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<tr>
<td>GOLD</td>
<td>$1156</td>
<td>$799</td>
<td>$350</td>
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</table>

For more information call 1-800-772-2327 or visit us at www.safetyspeed.com and view our online video of accessories.
The new model 7000 is the latest entry into our high capacity machine lineup. This heavy duty saw offers incredible durability and accuracy at a very affordable price compared to other continuous production machines. Sporting a 3 Hp, 3 phase induction motor or an optional 2 Hp, 1 phase motor this machine will rise to the occasion during the toughest of applications.

“Our Safety Speed Panel Saws are the most reliable, essential and flexible tools we have.”
—G.M. Humpries, President, Fenco, Inc., Staunton, VA

STANDARD EQUIPMENT
• 3 Hp 3 phase continuous duty induction saw motor
• Heavy-Duty welded steel frame
• Low voltage switch protection
• Saw blade
• Vertical and horizontal rulers
• Quick change from vertical to horizontal cutting
• Integrated stand
• Solid aluminum rollers
• Dust collection ready
• Hold down bar
• Enclosed counterweight
• Quick stop gauges with stop block
• Floating pressure saw foot
• Wheels
• 3 year warranty

SPECIFICATIONS
<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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<tbody>
<tr>
<td>Maximum vertical cut</td>
<td>64”/1625mm</td>
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<tr>
<td>Maximum horizontal cut</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Maximum thickness</td>
<td>2”/50mm</td>
</tr>
<tr>
<td>Blade diameter</td>
<td>8”/210mm</td>
</tr>
<tr>
<td>Cutting accuracy</td>
<td>1/64”/.4mm</td>
</tr>
<tr>
<td>Motor: Standard</td>
<td>3~230V, 7.6 amp</td>
</tr>
<tr>
<td>Optional</td>
<td>1~220V, 11 amp</td>
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<tr>
<td>Weight</td>
<td>670 lbs/304 kg</td>
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</table>

OPTIONAL EQUIPMENT
• Stop bar.
• Dust vacuum (1 Hp or 2¼ Hp).
• Digital readout for vertical cuts.
• MID-WAY FENCE™.
• 2 Hp, 1 phase motor.
• High quality saw blades.
Welcome to cutting at the highest production and accuracy level. If continuous sawing and tight tolerance is required for your operation, these units will deliver. Every component of this saw represents quality and performance. Showcasing 3 Hp, 3– heavy duty induction motors, heavy extruded beams with precise dual-vee bearings, and the sturdiest frame on the market, these powerhouse machines will deliver cutting accuracies to 0.0005” guaranteed. Add knife scoring to eliminate all chipping on panels.

“Our 7 year old Safety Speed Panel Saw has ripped in excess of 6 million feet of plywood! The durability has been outstanding.”

—Ken Ervin, Flooring Services Ltd., Farmer’s Branch, TX

STANDARD EQUIPMENT
- 3 Hp, 3– continuous duty induction saw motor.
- Welded steel frame and integrated stand system.
- Dual V-track precision guide system.
- Adjustable vertical and horizontal rulers.
- Quick stop gauges (6’ left, 5’ right).
- Saw blade.
- Quick change from vertical to horizontal cutting.
- Floating pressure saw foot.
- Solid aluminum material rollers.
- Enclosed counterweight system.
- MID-WAY FENCE™.
- Dust collection ready.
- Hold down bar.
- Wheels.
- 3 year warranty.
- TUV certified to UL/CSA standards.

OPTIONAL EQUIPMENT
- Stop bar.
- Dust vacuum (1 Hp or 2¼ Hp).
- Digital readout for vertical cuts.
- High quality saw blades.
- Material scoring attachment.
- 2 Hp, 1 phase motor.
- SAWGEAR™ or TigerStop® auto length measuring.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Max. Crosscut</th>
<th>64”</th>
<th>1625mm</th>
</tr>
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<tbody>
<tr>
<td>Max. Rip Cut</td>
<td>Unlimited</td>
<td></td>
</tr>
<tr>
<td>Max. Cut Thickness</td>
<td>2½/65mm</td>
<td></td>
</tr>
<tr>
<td>Cut Accuracy, Straight and Square</td>
<td>0.005”/.13mm</td>
<td></td>
</tr>
<tr>
<td>Blade Diameter</td>
<td>8”/210mm</td>
<td></td>
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<tr>
<td>Motor: Standard</td>
<td>3–230V, 7.6 amp</td>
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<tr>
<td>Optional</td>
<td>1–220V, 11 amp</td>
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<tr>
<td>Frame Length: 7400</td>
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<tr>
<td>7400XL</td>
<td>156”/3950mm</td>
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<tr>
<td>Shipping Weight: 7400</td>
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<td></td>
<td>7400XL</td>
<td>1050 lbs/476 kg</td>
</tr>
</tbody>
</table>

www.safetyspeed.com • 800-772-2327
With thinning margins and heavy competition you need a competitive advantage. A Safety Speed Vertical Panel Saw with SAWGEAR™ will give you that advantage by improving accuracy and overall job quality while reducing waste and rework. Simply enter a dimension on the keypad, SAWGEAR™ will move; slap your material against the stop and the cut can be made. The keypad is simple and intuitive, allowing anyone to become a cutting pro in just minutes. Available for 7400 saws built after June 1st, 2012. Also available on 6400, 6800, 7000, SR5, and SR5U models for an additional upgrade cost on new machine orders.

**WHY SAWGEAR™?**
- Quick Payback On Your Investment
- Repeatable Accuracy For Dead-On Cuts Every Time
- Reduces Waste and Rework
- Eliminates Time Wasting Manual Processes
- Takes Just Minutes To Set Up and Learn
- Easy To Maintain With Long Term Durability
- Very Safe To Use (UL, CSA, and TUV Certified)
- Retrofit To Other Shop Equipment
- Preset up to 90 different cuts

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Measurement</th>
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<tr>
<td>SAWGEAR™ working length</td>
<td>96&quot;/2438mm</td>
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<tr>
<td>7400 Maximum horizontal cut</td>
<td>Unlimited</td>
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<tr>
<td>7400 Maximum thickness</td>
<td>2 1/8&quot;/55mm</td>
</tr>
<tr>
<td>7400 Blade diameter</td>
<td>8&quot;/210mm</td>
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<tr>
<td>7400 Cutting accuracy</td>
<td>0.005&quot;/.13mm</td>
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<tr>
<td>7400 Motor: Standard Optional</td>
<td>3–230V, 7.6 amp</td>
</tr>
<tr>
<td>7400 Weight</td>
<td>787 lbs/357 kg</td>
</tr>
</tbody>
</table>
The TigerStop® measuring system will turn your vertical panel saw into an automatic lean production machine. The user simply enters a dimension on the keypad, the stop automatically positions itself and the cut can be made. Operators can learn to run the TigerStop® in a matter of minutes and become top performers by the end of the day. When taking into account efficiencies such as increased productivity, reduction in waste, elimination of rework, it’s easy to see how your TigerStop® will pay for itself in no time! Available for 7400 saws built after June 1st, 2012. Also available on 6400, 6800, 7000, SR5, and SR5U models for an additional upgrade cost on new machine orders.

**WHY TIGERSTOP®?**
- Quick Payback On Your Investment
- Proven Reliability With Guaranteed Accuracy
- Ability To Download Cut Lists From Your Computer
- Optimizes Your Usable Stock Calculating Maximum Yield
- Eliminates Time Wasting Manual Processes
- Control Panel Is Simple To Learn
- Easy To Maintain With Long Term Durability
- Very Safe To Use (UL, CSA, and TUV Certified)

<table>
<thead>
<tr>
<th>SPECIFICATIONS</th>
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<tbody>
<tr>
<td>TigerStop® overall length</td>
<td>120”/3048mm</td>
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<tr>
<td>TigerStop® working length</td>
<td>96”/2438mm</td>
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<tr>
<td>7400 Maximum horizontal cut</td>
<td>Unlimited</td>
</tr>
<tr>
<td>7400 Maximum thickness</td>
<td>2 1/8”/55mm</td>
</tr>
<tr>
<td>7400 Blade diameter</td>
<td>8”/210mm</td>
</tr>
<tr>
<td>7400 Cutting accuracy</td>
<td>0.005”/.13mm</td>
</tr>
<tr>
<td>7400 Motor: Standard</td>
<td>3–230V, 7.6 amp</td>
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<tr>
<td></td>
<td>1–220V, 11 amp</td>
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<tr>
<td>7400 Weight</td>
<td>787 lbs/357 kg</td>
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</tbody>
</table>
ES5210

**My Safety Speed Panel Saw has doubled our production and is very accurate and easy to use.**
—Joseph Brown,
Joseph Brown Woodworking and Cabinets, Langlois, OR

Cut large panels all day long with our ES5210. The only panel saw in our lineup that features a carriage that traverses the full length of the machine frame. The traveling beam allows the operator to leave the panel stationary while the blade moves both horizontally and vertically. Accompanied with a high powered 7 Hp, 3 phase induction motor with a cutting accuracy of .005" this machine will execute cuts on full-sized sheets up to 61" wide and 130" long.

*Ask about 14’ rip cut capabilities.

**STANDARD EQUIPMENT**
- 7 Hp, (S6 = 40%), 3 phase, 220V saw motor.
- Panel mover.
- 131/2 ft. frame.
- Built-in gauges with length stop.
- Integrated dust collection system.
- Stops for horizontal cuts.
- Self-moving panel supports.
- Quick change from vertical to horizontal cutting.
- MID-WAY FENCE™ System.
- Repetitive horizontal cutting ability. (reiteration stop)
- 3 year warranty.

**OPTIONAL EQUIPMENT**
- Scoring saw blade system. See photo.
- 5 Hp (S6 = 40%), 1 phase, 220V saw motor.
- Digital readout for horizontal cuts.

**SPECIFICATIONS**

<table>
<thead>
<tr>
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<tbody>
<tr>
<td></td>
<td>61”</td>
<td>130”</td>
<td>2 1/4”</td>
<td>0.005”</td>
<td>0.010”</td>
<td>10”</td>
<td>2 3/4”</td>
<td>230V, 220V, 400V</td>
<td>169”</td>
<td>30mm</td>
<td>1135 lbs</td>
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<tr>
<td></td>
<td>1550 mm</td>
<td>3300mm</td>
<td>60mm</td>
<td>.15mm</td>
<td>.30mm</td>
<td>250mm</td>
<td>70mm</td>
<td>8.6 amps, 10 amps, 5 amps</td>
<td>4300mm</td>
<td>515 kg</td>
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*Professional installation available. Please call for current lead time and pricing.*
Our Hot Air edgebander is a must have for woodworkers looking to increase productivity and accuracy. Reduce the amount of lumber discarded due to unsatisfactory edge banding installation. The 60HA features electronic variable speed control, digital temperature control, electromagnetic end cutters, an accutrim edge trim system and more. The innovative design of this American-Made machine makes it easy to use and provides a very dependable edgebanding solution.

**FEATURES & BENEFITS**

- Electronic variable speed feed and digital electronic temperature control.
- Adjustable heat nozzle saves energy.
- Micro adjust tape guide makes changing tape widths fast and simple.
- Electromagnetic end cutters means no need for compressed air supply.
- Accutrim edge trim system uses industrial duty trim router motors to ensure quality finish.
- Dust collection outlet keeps trimmings off your workpiece and the floor.
- Automatic conveyor for consistent feed rate.
- Solid edge flush trimming and edge molding capability.
- Machined billet aluminum components.
- Easy to set-up, operate, and maintain.
- Small footprint.
- American made with 3 year warranty.

**SPECIFICATIONS**

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<thead>
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<th>Dimension (shop)</th>
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<tbody>
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<tr>
<td>Power Supply</td>
<td>220V, 20 amps, 1~</td>
</tr>
<tr>
<td>Tape Types</td>
<td>Preglued Polyester / PVC / Wood</td>
</tr>
<tr>
<td>Tape Widths</td>
<td>½&quot;/13mm to 1¾&quot;/45mm</td>
</tr>
<tr>
<td>Min. Panel Length</td>
<td>6&quot;</td>
</tr>
<tr>
<td>Min. Panel Width</td>
<td>3½&quot;</td>
</tr>
<tr>
<td>Max Thickness</td>
<td>1.0 mm</td>
</tr>
<tr>
<td>Max Feed Rate</td>
<td>15 FPM</td>
</tr>
</tbody>
</table>
Operators looking for more flexibility and capacity should consider the 72GP Glue Pot Edgebander. This dependable glue pot machine with adjustable glue extrusion performs similar to other units costing thousands of dollars more. The price and performance of this machine makes it the perfect choice for the small to medium sized woodworking shop.

**FEATURES & BENEFITS**
- Digital P.I.D. temperature control to reduce glue overheating and burning with standby temperature mode.
- Micro adjust tape guide makes changing tape widths fast and simple.
- Electromagnetic end cutters means no need for compressed air supply.
- Dust collection outlet keeps trimmings off your workpiece and the floor.
- Easy to set-up, operate, and maintain.
- Small footprint.
- Anodized glue pot interior for ease of cleaning.
- Built in safety control to prevent glue spindle motor from being turned on before glue is melted.
- Short 10-12 minute glue heat up time.
- Sealed ball bearing rotary movement.
- Accutrim edge trim system uses industrial duty trim router motors to ensure quality finish.
- Automatic conveyor for consistent feed rate.
- Solid edge flush trimming and edge molding capability.
- Machined billet aluminum components.
- American made with 3 year warranty.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions (shop)</td>
<td>72&quot; L × 48&quot; H × 37&quot; D</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>543 lbs/246 kg</td>
</tr>
<tr>
<td>Power Supply</td>
<td>220V, 20 amps, 1~</td>
</tr>
<tr>
<td>Tape Types</td>
<td>Polyester / PVC / Wood Single Laminate Strips</td>
</tr>
<tr>
<td>Tape Widths</td>
<td>½&quot;/13mm to 1¾&quot;/45mm</td>
</tr>
<tr>
<td>Min. Panel Length</td>
<td>6&quot;</td>
</tr>
<tr>
<td>Min. Panel Width</td>
<td>3½&quot;</td>
</tr>
<tr>
<td>Max Thickness</td>
<td>1 mm</td>
</tr>
<tr>
<td>Max Feed Rate</td>
<td>24 FPM</td>
</tr>
</tbody>
</table>
If both panel cutting and routing are part of your operation, why not consider one machine that will do both. The SR5 can be changed from a saw to a router in 30 seconds while delivering an accuracy of \( \frac{1}{64”} \) straight and square. The patented self-adjusting router carriage provides a consistent depth of cut. For shops with limited space, this versatile machine is ideal where both panel sizing and panel routing are required.

“If Our Safety Speed Panel Saw/Router is one of the best pieces of equipment we have purchased in a long time. It is so easy, and safe to use I have my first year students using it.”
—Lee Matthews, Cypress Ridge High School, Houston, TX

### PANEL SAW AND ROUTER COMBO

#### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Crosscut</td>
<td>62”</td>
</tr>
<tr>
<td>Max. Rip Cut</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Max. Cut Thickness</td>
<td>1 3/4”/45mm</td>
</tr>
<tr>
<td>Cut Accuracy, Straight and Square</td>
<td>( \frac{1}{64”} / .4mm )</td>
</tr>
<tr>
<td>Blade Diameter</td>
<td>8”/210mm</td>
</tr>
<tr>
<td>Motor*</td>
<td>120V, 15 amp</td>
</tr>
<tr>
<td>Router*</td>
<td>120V, 11 amps</td>
</tr>
<tr>
<td>Frame Length</td>
<td>120”/3050mm</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>413 lbs/187 kg</td>
</tr>
</tbody>
</table>

* 220V motors available

#### STANDARD EQUIPMENT

- 3 1/4 Hp, 15 amp saw motor.
- 1 3/4 Hp, 11 amp router motor.
- 10 ft. welded steel frame.
- Chrome-plated 1 3/4” guide tubes.
- 8 Nylatron roller bearing system.
- Adjustable vertical and horizontal rulers.
- Quick change from vertical to horizontal cutting.
- Enclosed counterweight system.
- Integrated dust collection bonnets.
- Thin material pressure guard.
- Injection molded plastic
- Adjustable floating router head.
- MID-WAY FENCE™ with stop.
- MID-WAY FENCE™ flip stop.
- 4 material clamps.
- 2 blind dado stops.
- Extended warranty.
- TUV certified to UL/CSA standards.

#### OPTIONAL EQUIPMENT

- Wheels.
- Fixed stand.
- Extensions.
- Quick stop gauge.
- Stop bar gauge.
- Dust vacuum system (1 Hp or 2 1/4 Hp).
- Dust kit.
- Hold down bar.
- High quality saw blades and router bits.
- Digital readout for vertical cuts.

ASK ABOUT OUR V-GROOVING PACKAGE
A big brother to the SR5, the SR5U is equipped with a heavier duty worm drive motor, a 3¼ Hp router motor and aluminum material rollers. This machine is perfect for cabinet shops, composite panel fabrication and other applications where both panel sizing and panel routing are required functions.

**STANDARD EQUIPMENT**
- 3Hp, worm driven saw motor.
- 3¼ Hp, heavy-duty router motor.
- 10 ft. welded steel frame.
- Chrome-plated 1½” guide tubes.
- 8 Nylatron roller bearing system.
- Adjustable vertical and horizontal rulers.
- Quick change from vertical to horizontal cutting.
- Thin material pressure guard.

- 4 material clamps.
- Integrated dust collection bonnets.
- Solid aluminum material rollers.
- Enclosed counterweight system.
- Adjustable floating router head.
- MID-WAY FENCE™ with stop.
- MID-WAY FENCE™ flip stop.
- 2 blind dado stops.
- Extended warranty.
- TUV certified to UL/CSA standards.

**OPTIONAL EQUIPMENT**
- Wheels.
- Fixed stand.
- Extensions.
- Quick stop gauge.
- Stop bar gauge.
- Dust kit.
- Dust vacuum system (1Hp or 2¼ Hp).
- Hold down bar.
- High quality saw blades and router bits.
- Digital readout for vertical cuts.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Crosscut</td>
<td>62&quot; (1575mm)</td>
</tr>
<tr>
<td>Max. Rip Cut</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Max. Cut Thickness</td>
<td>1¾”/44mm</td>
</tr>
<tr>
<td>Cut Accuracy, Straight and Square</td>
<td>¼”/.4mm</td>
</tr>
<tr>
<td>Saw Blade Diameter</td>
<td>8”/200mm</td>
</tr>
<tr>
<td>Motor*</td>
<td>120V, 13 amp</td>
</tr>
<tr>
<td>Router*</td>
<td>120V, 15 amps</td>
</tr>
<tr>
<td>Frame Length</td>
<td>120”/3050mm</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>548 lbs/248 kg</td>
</tr>
</tbody>
</table>

*Optional Equipment shown on machine.
* 220V motors available
High capacity routing demands the model 3400 panel router. This dedicated machine routs large panels both vertically and horizontally on a heavy duty steel frame. With a powerful 3¼ horse power motor the specially designed router platform keeps consistent alignment from the face of the panel assuring a consistent depth of cut with cutting tolerance to .015. Whether it’s standard dados, blind dados, rabbet dados or V-grooving applications the 3400 is the best choice for dependable routing on a large scale.

“My Safety Speed machine is the best thing since sliced bread. It cut our production time by over 65%”

—Gary Eubanks, Tusa Office Solutions, Carrollton, TX

**STANDARD EQUIPMENT**
- 3¼ Hp, 15 amp router motor.
- 10 ft. welded steel frame.
- Chromed-plated 1¾” guide tubes.
- 8 Nylatron roller bearing system.
- Adjustable vertical and horizontal rulers.
- Solid aluminum rollers.
- Integrated dust collection bonnet.
- Enclosed counterweight system.
- Floating router head.
- 2 material clamps.
- 2 blind dado stops.
- Extended warranty.

**OPTIONAL EQUIPMENT**
- Wheels.
- Fixed stand.
- Extensions.
- Quick stop gauge.
- Stop bar gauge.
- Dust kit.
- Dust vacuum system (1 Hp or 2½ Hp).
- Hold down bar.
- MID-WAY FENCE™.
- Air clamps.
- High quality router bits.
- Digital readout for vertical rout.
- MID-WAY FENCE™ flip stop.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Crosscut</td>
<td>62”/1575 mm</td>
</tr>
<tr>
<td>Max. Rip Cut</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Max. Cut Thickness</td>
<td>1¾”/45 mm</td>
</tr>
<tr>
<td>Cut Accuracy, Straight &amp; Square</td>
<td>¹/₆₄”/.4 mm</td>
</tr>
<tr>
<td>Motor</td>
<td>120V, 15 amp (220V available)</td>
</tr>
<tr>
<td>Frame Length</td>
<td>120”/3050mm</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>617 lbs/279 kg</td>
</tr>
</tbody>
</table>

Optional Equipment shown on machine.
The TR2 panel router is a horizontal model offering accuracy and power in a space saving size ideal for cross dado jobs up to 36 inches. Equipped with a heavy duty 3¼ Hp motor this unit easily cuts standard dados, blind dados as well as full-length rabbets. One-person operation makes this machine well suited for wood shops, schools, display manufacturers and cabinet shops.

**STANDARD EQUIPMENT**
- 3¾ Hp, 15 amp router motor.
- Horizontal steel work table.
- Chrome-plated 1¾” guide tubes.
- 8 Nylatron roller bearing system.
- Adjustable rulers.
- Integrated dust collection bonnet.
- Floating router head.
- 2 clamps.
- 2 blind dado stops.
- Extended warranty.

**OPTIONAL EQUIPMENT**
- Extension table.
- Gauging system.
- Dust kit.
- Dust vacuum system (1 Hp or 2¼ Hp).
- Air clamps.
- High quality router bits.

**SPECIFICATIONS**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Max. Crosscut</strong></td>
<td>36”/910 mm</td>
</tr>
<tr>
<td><strong>Max. Rip Cut</strong></td>
<td>Unlimited</td>
</tr>
<tr>
<td><strong>Max. Cut Thickness</strong></td>
<td>1¾”/45mm</td>
</tr>
<tr>
<td><strong>Cut Accuracy, Straight &amp; Square</strong></td>
<td>1/64”/.4mm</td>
</tr>
<tr>
<td><strong>Motor</strong></td>
<td>120V, 15 amp (220V available)</td>
</tr>
<tr>
<td><strong>Shipping Weight</strong></td>
<td>312 lbs/141 kg</td>
</tr>
</tbody>
</table>

✓ Optional Equipment shown on machine.
Our American-Made Wide Belt Sanders offer professional sanding results while delivering incredible value to our customers. These machines are made from the highest quality components and are simple to operate and maintain. You will appreciate our commitment to building tools that allow you to get more output with less labor making your manufacturing process more efficient and cost effective.

Wide Belt Highlights

1. Heavy welded construction minimizes vibration to ensure consistent, smooth operation.
2. Photo electric sensor controls consistent pneumatic belt tracking. Unique design promotes trouble-free, low maintenance operation.
3. Steel dust chute with internal dust shield provides easy integration into most existing dust collection systems.
4. Four acme-threaded jack-screws support the table for fast, accurate table height adjustments.
5. The adjustable speed conveyor is constructed with a non-slip surface.
6. Conveyor speed adjustment conveniently located on front panel.

Machines are supported by distributors and our facility in Minnesota.
3760 Wide Belt Sander

Enjoy the benefits of a serious wide belt sander with features found on much larger sanders all packed into a lower cost machine. The 3760 will improve your finish, decrease your hand sanding and increase your productivity. Available with either a 10 Hp single phase or a 15 Hp three phase motor, where else can you find a high quality American-Made wide belt sander for under $10,000?

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Main Motor</th>
<th>Options</th>
<th>10 Hp, 1~ 220V, 50/60Hz, 41 amps</th>
<th>15 Hp, 3~ 208/230/460V, 50/60Hz, 41/38/19 amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Working Width</td>
<td>Max. Working Length</td>
<td>Unlimited</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>Max. Working Length</td>
<td>Min. Working Length</td>
<td>12”/305mm</td>
<td>71/4”/184mm</td>
</tr>
<tr>
<td>Min. Working Thickness</td>
<td>Max. Working Thickness</td>
<td>71/4”/184mm</td>
<td>1/8”/3mm</td>
</tr>
<tr>
<td>Vacuum Requirement</td>
<td>Conveyor speed</td>
<td>1000 CFM</td>
<td>0-18 fpm</td>
</tr>
<tr>
<td>Durometer of Contact Roller</td>
<td>Sanding Belt Size</td>
<td>60</td>
<td>37” x 60”</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td></td>
<td>1787 lbs/810 kg</td>
<td></td>
</tr>
</tbody>
</table>

**STANDARD EQUIPMENT**

- Photo electric belt tracking.
- Pneumatic belt tensioning.
- 2 1/2” removable platen.
- 3 year warranty.
- 6” internal dust chute.
- 1/4 Hp conveyor motor.
- 2 height adjustment indicators.
- 2 rubber-covered pinch rollers 1 1/2” OD.
- Rubber-covered contact roller 4 1/4” OD with 1 7/8” drive bearing.
- 2 machined idler rollers 2 1/2” OD with 3/4” bearings.
- Conveyor table set on four 3/4” acme-threaded jackscrews.
- 2 1/2” removable platen.
- 2 height adjustment indicators.
- 2 rubber-covered pinch rollers 1 1/2” OD.
- Rubber-covered contact roller 4 1/4” OD with 1 7/8” drive bearing.
- 2 machined idler rollers 2 1/2” OD with 3/4” bearings.
- Conveyor table set on four 3/4” acme-threaded jackscrews.

**OPTIONAL EQUIPMENT**

- Digital readout.
- Hour meter.
- Abrasive sanding belts.
- Additional parts needed for 460V operation.
4375 WIDE BELT SANDER

“My Safety Speed Wide Belt Sander has cut our sanding time down 70% and does such a great job our hand sanding is almost eliminated.”
—Joseph Brown, Joseph Brown Woodworking and Cabinets, Langlois, OR

With heavier construction than the 3760 the 4375 sanders are ready to go to work in your busy shop environment. The larger 75” belt has 25% more abrasive surface than the smaller 60” belt machines. The larger belt translates to increased capacity, less heat accumulation, less maintenance and fewer belt replacements. With a fully adjustable platen these sanders will deliver a perfect smooth finish every time.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Main</th>
<th>10 Hp, 1~ 220V, Options 50/60Hz, 41 amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor</td>
<td>20 Hp, 3~ 208/230/460V, 50/60Hz, 54/50/25 amps</td>
</tr>
<tr>
<td>Max. Working Width</td>
<td>42”/1070mm</td>
</tr>
<tr>
<td>Max. Working Length</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Min. Working Length</td>
<td>12”/305mm</td>
</tr>
<tr>
<td>Max. Working Thickness</td>
<td>7¼”/184mm</td>
</tr>
<tr>
<td>Min. Working Thickness</td>
<td>1/8”/3mm</td>
</tr>
<tr>
<td>Vacuum Requirement</td>
<td>1000 CFM</td>
</tr>
<tr>
<td>Conveyor speed</td>
<td>0-18 fpm</td>
</tr>
<tr>
<td>Durometer of Contact Roller</td>
<td>60</td>
</tr>
<tr>
<td>Sanding Belt Size</td>
<td>43” x 75”</td>
</tr>
<tr>
<td>Shipping Weight (approx.)</td>
<td>2187 lbs/992 kg</td>
</tr>
</tbody>
</table>

Optional Equipment shown on machine.

STANDARD EQUIPMENT
- Photo electric belt tracking.
- Pneumatic belt tensioning.
- 2½” graphite covered felt pad and adjustable platen.
- 2 rubber-covered pinch rollers 2½” OD.
- 2 machined idler rollers 4¼” OD with 1” bearings.
- Rubber-covered contact roller 5½” OD with 1½” drive bearing.
- Conveyor table set on four 1” acme thread jackscrews.
- 2 height adjustment indicators.
- 6” internal dust chute.
- 4 emergency stops.
- 3 year warranty.

OPTIONAL EQUIPMENT
- 30 Hp, 3~, 208/230/460V*, 50/60Hz, 83/75/37.5 amps
- Hour meter.
- Digital readout.
- Power lift table.
- Sanding belts.
- Additional parts needed for 460V operation.

*additional parts needed for 460V operation.
### Machine Dimensions

#### Vertical Panel Saws/Routers

<table>
<thead>
<tr>
<th>Model</th>
<th>DIM. A</th>
<th>DIM. B</th>
<th>DIM. C*</th>
</tr>
</thead>
<tbody>
<tr>
<td>C4 (saw)</td>
<td>75”/1900mm</td>
<td>60”/1525mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>C5 (saw)</td>
<td>90”/2286mm</td>
<td>60”/1525mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>H4 (saw)</td>
<td>75”/1900mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>H5 (saw)</td>
<td>90”/2286mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>H6 (saw)</td>
<td>98½”/2500mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
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<tr>
<td>6400 (saw)</td>
<td>90”/2286mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>6800 (saw)</td>
<td>98½”/2500mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>7000 (saw)</td>
<td>96½”/2440mm</td>
<td>120”/3050mm</td>
<td>46”/1170mm</td>
</tr>
<tr>
<td>7400 (saw)</td>
<td>96½”/2440mm</td>
<td>120”/3050mm</td>
<td>46”/1170mm</td>
</tr>
<tr>
<td>7400XL (saw)</td>
<td>96½”/2440mm</td>
<td>156”/5118mm</td>
<td>46”/1170mm</td>
</tr>
<tr>
<td>SR5 (combo)</td>
<td>90”/2286mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
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<tr>
<td>SR5U (combo)</td>
<td>90”/2286mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
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<tr>
<td>3400 (router)</td>
<td>90½”/2286mm</td>
<td>120”/3050mm</td>
<td>36”/915mm</td>
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</table>

#### Vertical Panel Saw ES5210

<table>
<thead>
<tr>
<th>Model</th>
<th>DIM. A</th>
<th>DIM. B</th>
<th>DIM. C*</th>
</tr>
</thead>
<tbody>
<tr>
<td>ES5210 (saw)</td>
<td>97½”/2450mm</td>
<td>169½”/4300mm</td>
<td>47½”/1200mm</td>
</tr>
</tbody>
</table>

#### Table Router

<table>
<thead>
<tr>
<th>Model</th>
<th>DIM. A</th>
<th>DIM. B</th>
<th>DIM. C*</th>
</tr>
</thead>
<tbody>
<tr>
<td>TR2 (router)</td>
<td>45½”/1145mm</td>
<td>97½”/2460mm</td>
<td>57½”/1450mm</td>
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</table>

#### Edgebanders

<table>
<thead>
<tr>
<th>Model</th>
<th>DIM. A</th>
<th>DIM. B</th>
<th>DIM. C*</th>
</tr>
</thead>
<tbody>
<tr>
<td>60HA (Hot Air)</td>
<td>48½”/1219mm</td>
<td>60”/1525mm</td>
<td>36”/915mm</td>
</tr>
<tr>
<td>72GP (GluePot)</td>
<td>49½”/1257mm</td>
<td>72”/1829mm</td>
<td>37½”/940mm</td>
</tr>
</tbody>
</table>

#### Wide Belt Sanders

<table>
<thead>
<tr>
<th>Model</th>
<th>DIM. A</th>
<th>DIM. B</th>
<th>DIM. C*</th>
</tr>
</thead>
<tbody>
<tr>
<td>3760</td>
<td>50½”/1280mm</td>
<td>63½”/1600mm</td>
<td>47½”/1190mm</td>
</tr>
<tr>
<td>4375</td>
<td>53½”/1346mm</td>
<td>70½”/1780mm</td>
<td>56½”/1422mm</td>
</tr>
</tbody>
</table>
Product Line

**C4/C5:** The C4 and the C5 models pack all the features of the full sized saws into a portable 5’ frame. These panel saws can travel to job sites and fit into shops with limited floor space.

**ES5210:** Designed for high production and tight tolerance cutting. The European-style carriage travels the length of the machine frame to execute horizontal cuts up to 130” long and 61” tall without moving the panel. Cutting accuracy of 0.005” straight and square.

**H-Series:** Offers full-size vertical panel saw productivity in economical machines. H-Series saws cut within 1/6” on a wide variety of panel materials up to 1 1/4” thick, and are available in three cross-cut widths up to 74”.

**TR2:** This horizontal table router is a productive machine for jobs that require 36” or less cross-dado capacity. Easy one person operation makes this router work well for cabinet dados, cabinet backs and drawers.

**6400/6800:** These vertical panel saws have heavy-duty worm gear driven saw motors for increased torque and power. These models are well suited to medium-sized production shops where heavier materials are frequently cut.

**7000:** The 7000 Series Panel Saw is a high capacity production machine. This heavy-duty saw offers incredible durability and accuracy at a very affordable price.

**7400/7400XL:** The 7400 Panel Saws are designed for continuous production and tight-tolerance cutting. The carriage travels with ball bearings mounted on rolled tracks to deliver 0.005” cutting accuracy. Specify these machines for heavy production requirements, large panels, and close tolerance work.

**ES5210:** Designed for high production and tight tolerance cutting. The European-style carriage travels the length of the machine frame to execute horizontal cuts up to 130” long and 61” tall without moving the panel. Cutting accuracy of 0.005” straight and square.

**60HA & 72GP Edgebanders:** The Safety Speed edgebanders boast features available in larger, more expensive machines but in a compact and affordable design. The 72GP features a high quality glue pot with adjustable glue extrusion while the 60HA is a hot air unit with an adjustable heat nozzle that saves energy.

**7400/7400XL:** The 7400 Panel Saws are designed for continuous production and tight-tolerance cutting. The carriage travels with ball bearings mounted on rolled tracks to deliver 0.005” cutting accuracy. Specify these machines for heavy production requirements, large panels, and close tolerance work.

**60HA & 72GP Edgebanders:** The Safety Speed edgebanders boast features available in larger, more expensive machines but in a compact and affordable design. The 72GP features a high quality glue pot with adjustable glue extrusion while the 60HA is a hot air unit with an adjustable heat nozzle that saves energy.

**7000:** The 7000 Series Panel Saw is a high capacity production machine. This heavy-duty saw offers incredible durability and accuracy at a very affordable price.

**SR5/SR5U:** The SR5 and SR5U are designed to give you the ability to saw and rout on one vertical frame. This model can be changed from saw to router in less than one minute and has a cutting accuracy of 1/64”. These machines are ideal when you need both sawing and routing capabilities.

**3400:** This vertical router is designed for regular routing production on large panels. This machine can handle unlimited length cuts and cross-dado up to 62”. The floating router head keeps in perfect depth alignment from the face of the panel and makes clean blind dados.

**Wide Belt Sanders:** Available in 37” and 43” widths. Available with 10, 15, 20 or 30 Hp motors, these machines are designed for applications where consistent flat panel sanding is required. With many configurations to choose from, we build one that will meet your sanding production requirements.

**TR2:** This horizontal table router is a productive machine for jobs that require 36” or less cross-dado capacity. Easy one person operation makes this router work well for cabinet dados, cabinet backs and drawers.

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